

LMT043DFFFWD

LCD Module User Manual

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Date: 2022-07-28	Date:	Date:

Rev.	Descriptions	Edit	Release Date
0.1	Preliminary	Li Yinyang	2016-09-20
0.2	Update section 4	Cai Siging	2022-07-28

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1. General Specification

Screen Size(Diagonal) : Resolution : Signal Interface : Color Depth :	4.3 inch 480(RGB) x 272 24bit parallel interface 16.7M color (24bit) *1
Dot Pitch :	0.198 x 0.198 (mm)
Pixel Configuration :	RGB Stripe
Display Mode :	Transmissive / Positive (normal white)
Surface Treatment :	Anti-Glare Treatment
Viewing Direction :	12 o'clock (Gray Scale Inversion Direction) (*2)6 o'clock (*3)
Outline Dimension :	105.5 x 67.2 x 2.9 (mm) (exclude FPC, see attached drawing for details)
Active Area :	95.04 x 53.86 (mm)
Weight :	(44.4g)
Backlight :	2x5 LEDs
Driver IC	ST7282T
Operating Temperature :	-20 ~ +70°C
Storage Temperature :	-30 ~ +80°C

Note:

*1 Color tune may slightly changed by temperature and driving voltage.

*2 For saturated color display content (eg. pure-red, pure-green, pure-blue or pure-colors-combinations).

*3 For "color scales" display content.

2. Block Diagram



3. Terminal Functions

3.1 Interface

Pin No.	Pin Name	I/O	Descriptions
1	VLED-	Р	Backlight LED Cathode supply
2	VLED+	Р	Backlight LED Anode supply
3	GND	Р	Power Ground (0V)
4	VDD	Р	Positive Power Supply
5	R0	Ι	Red color data input
:	:		
12	R7		
13	G0	Ι	Green color data input
:	:		
20	G7		
21	B0	I	Blue color data input
:	:		
28	B7		
29	GND	Р	Power Ground (0V)
30	DCLK	I	Data clock signal input, rising edge trigger
31	DISP	1	Display on/of control (internally pull low) DISP=0: standby mode DISP=1: normal operation
32	HSYNC	I	Horizontal Sync signal input, active low (If not using, pull high)
33	VSYNC	1	Vertical Sync Signal Input, active low (If not using, pull high)
34	DE	I	Data Enable Signal Input, active high (If not using, pull low)
35	NC	-	No connection, leave open
36	GND	Р	Power Ground (0V)
37	NC	-	No connection, leave open
38	NC		
39	NC		
40	NC		

Note:

The LMT043DFFFWD both supports DE mode and Sync mode timing. SYNC mode, DE pull-lo, HSYNC and VSYNC for timing control DE mode, HSYNC and VSYNC pull-hi, DE for timing control

4. Absolute Maximum Ratings

Items	Symbol	Min.	Max.	Unit	Condition
Supply Voltage	V _{DD}	-0.3	+4.6	V	GND = 0V
Operating Temperature	T _{OP}	-20	+70	°C	No Condensation
Storage Temperature	T _{ST}	-30	+80	С°	No Condensation
	RH		≪95	%	Ta≪40℃
			≪85	%	40°C <ta≤50°c< td=""></ta≤50°c<>
Relative Humidity			≤55	%	50°C <ta≤60°c< td=""></ta≤60°c<>
			≤36	%	60℃ <ta≤70℃< td=""></ta≤70℃<>
			≤24	%	70℃ <ta≤80℃< td=""></ta≤80℃<>
Absolute Humidity	AH		≤70	g/m^3	Ta>70℃

Cautions:

*1.Any Stresses exceeding the Absolute Maximum Ratings may cause substantial damage to the device. Functional operation of this device at other conditions beyond those listed in the specification is not implied and prolonged exposure to extreme conditions may affect device reliability.

*2. Ta means the ambient temperature.

*3. It is necessary to limit the relative humidity to the specified temperature range. Condensation on the module is not allowed.

5. Electrical Characteristics

5.1 DC Characteristics (MCU terminal)

GND=0V, V _{DD} =3.3V, T _{OP} =2								
Items	Symbol	MIN.	TYP.	MAX.	Unit	Applicable Pin		
Operating Voltage	V _{DD}	3.0	3.3	3.6	V	VDD		
Input High Voltage	VIH	0.7VDD	-	VDD	V	Input pins		
Input Low Voltage	VIL	GND	-	0.3VDD	V	Input pins		
Frame Freq	FFRAME	-	60	-	Hz			
Dot Data Clock	f DOTCLK	-	9.0	15	MHz			
Operating Current (*1)	IDD	-	18.4	-	mA	VDD		
Standby Current (*2)	IDD	-	15.2	-	uA	VDD		

Note.

*1. test image is Black Mode, Frame Freq=60Hz

*2. DISP=0

5.2 LED Backlight Circuit Characteristics

$If_{VIED+}=40mA$	T ₂ -25°C
$\Pi V \models D \neq - + V \Pi A$	

Items	Symbol	MIN.	TYP.	MAX.	Unit	Note
Forward Voltage	Vf	-	16.0	-	V	
Forward Current	If_{VLED+}	-	40	50	mA	
Life Time	-	10,000	(20,000)	-	hr	

Cautions:

Exceeding the recommended driving current could cause substantial damage to the backlight and shorten its lifetime.



No. of LEDs = 2x5 pcs

5.3 AC Characteristics

5.2.1 Clock and Date Input Timing Diagram



Timing Diagram

VDDI =3.3V, VDD=3.3V, AGND=0V, T_{OP} =25°C

Item	Symbol	Min.	Тур.	Max.	Unit	Conditions
System operation timing						
VDD power source slew time	TPOR		14	20	ms	From 0V to 99% VDD
GRB pulse width	tRSTW	10	50	-	us	R=10Kohm, C=1uF
Input/ Output timing						
CLK pulse duty	Tcw	40	50	60	%	
Hsync width	Thw	1	-	-	DCLK	
Hsync period	Th	55	60	65	us	
Vsync setup time	Tvst	12	100 C	<u>29</u>	ns	
Vsync hold time	Tvhd	12	14	<u> </u>	ns	
Hsync setup time	Thst	12	-	-	ns	
Hsync hold time	Thhd	12		7.	ns	
Data setup time	Tdsu	12		<u>20</u>	ns	
Data hold time	Tdhd	12	3 9	8	ns	
DE setup time	Tdest	10		-	ns	
DE hold time	Tdehd	10	-	-	ns	
SD output stable time	Tst	-		12	us	Output settled within +20mV Loading = 6.8k+28.2pF.
GD output rise and fall time	Tgst	-	3 4 (6	us	Output settled (5%~95%), Loading = 4.7k+29.8pF
3-wire serial communication	80 -	294 - 17-			- 12-	
Delay between CSB and Vsync	Tcv	1			us	67 +17
CS input setup time	Ts0	50			ns	
Serial data input setup time	Ts1	50			ns	
CS input hold time	Th0	50			ns	
Serial data input hold time	Th1	50			ns	
SCL pulse high width	Twh1	50			ns	
SCL pulse low width	Twl1	50			ns	
CS pulse high width	Tw2	400			ns	

5.2.2 SYNC Mode Timing Diagram









Item		Symbol	Min.	Тур.	Max.	Unit	Remark
DCLK Frequency		Fclk	8	9	12	MHz	
DCLK Per	riod	Tclk	83	111	125	ns	
HSYNC	Period Time	Th	485	531		DCLK	
	Display Period	Thdisp		480		DCLK	
	Back Porch	Thbp	3	43		DCLK	By H_Blanking setting
	Front Porch	Thfp	2	8		DCLK	
	Pulse Width	Thw	2	4		DCLK	
VSYNC	Period Time	Tv	276	292		н	
	Display Period	Tvdisp		272		н	
	Back Porch	Tvbp	2	12		Н	By V_Blanking setting
	Front Porch	Tvfp	2	8		Н	
	Pulse Width	Tvw	2	4		н	

Note: It is necessary to keep Tvbp =12 and Thbp =43 in sync mode. DE mode is unnecessary to keep it.

5.2.4 Power ON Sequence



TOPWAY

5.2.5 Power Off Sequence



6. Optical Characteristics

ltem		Symbol	Condition	Min	Тур	Мах	Unit	Remark
		өт		70	80	-		
View Angles		θΒ	CR≧10	50	60	-	Degree	Note2,3
		θL		70	80	-		
		θR		70	80	-		
Contrast Ratio		CR	θ =0 °	700	900	-		Note 3
Response Time		Τον	25 ℃	-	20	30	ms	Note 4
		TOFF			20			
	White	x	Backlight is on	0.255	0.305	0.355		Note 1,5
		У		0.277	0.327	0.377		
	Red	x		0.534	0.584	0.634	-	Note 1,5
Chromaticity	rtou -	У		0.300	0.350	0.400		
	Green	x		0.290	0.340	0.390		Note 1,5
		У		0.543	0.593	0.643		
	Blue	x		0.102	0.152	0.202		Note 1,5
		У		0.040	0.090	0.140		
Uniformity		U		75	80	-	%	Note 6
NTSC				45	50	-	%	Note 5
Luminance		L		350	400	-	cd/m ²	Note 7

1.IF= **40** mA, and the ambient temperature is 25° C.

2. The test systems refer to Note 1 and Note 2.



Note 1:

The data are measured after LEDs are turned on for 5 minutes. LCM displays full white. The brightness is the average value of 9 measured spots. Measurement equipment SR-3A (1°) Measuring condition:

- Measuring surroundings: Dark room
- Measuring temperature: Ta=25℃.
- Adjust operating voltage to get optimum contrast at the center of the display.

Note 2:

The definition of viewing angle: Refer to the graph below marked by $\,\theta\,$ and $\,\varphi\,$



Note 3:

The definition of contrast ratio (Test LCM using SR-3A (1°)): Contrast _ Luminance When LCD is at "White" state

Contrast Ratio(CR) = Luminance When LCD is at "White" state (Contrast Ratio is measured in optimum common electrode voltage)

Note 4:

Definition of Response time. (Test LCD using BM-7A(2°)): The output signals of photo detector are measured when the input signals are changed from "black" to "white"(falling time) and from "white" to "black"(rising time), respectively.

The response time is defined as

the time interval between the 10% and 90% of amplitudes.Refer to figure as below.



Note 5:

Definition of Color of CIE1931 Coordinate and NTSC Ratio.

Color gamut:



Note 6:

The luminance uniformity is calculated by using following formula. $\triangle Bp = Bp (Min.) / Bp (Max.) \times 100 (\%)$

Bp (Max.) = Maximum brightness in 9 measured spots

Bp (Min.) = Minimum brightness in 9 measured spots.





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信号。

的信号干扰。

7. LCD Module Design and Handling Precautions

- Please ensure V0, VCOM is adjustable, to enable LCD module get the best contrast ratio under different temperatures, view angles and positions.
- Normally display quality should be judged under the best contrast ratio within viewable area. Unexpected display pattern may come out under abnormal contrast ratio.
- Never operate the LCD module exceed the absolute maximum ratings.
- Never apply signal to the LCD module without power supply.
- Keep signal line as short as possible to reduce external noise interference.
- IC chip (e.g. TAB or COG) is sensitive to light. Strong light might cause malfunction. Light sealing structure casing is recommended.
- Make sure there is enough space (with cushion) between case and LCD panel, to prevent external force passed on to the panel; otherwise that may cause damage to the LCD and degrade its display result.
- Avoid showing a display pattern on screen for a long time (continuous ON segment).
- LCD module reliability may be reduced by temperature shock.
- When storing and operating LCD module, avoids exposure to direct sunlight, high humidity, high or low temperature. They may damage or degrade the LCD module.
- Never leave LCD module in extreme condition (max./min storage/operate temperature) for more than 48hr.
- Recommend LCD module storage conditions is 0 C~40 C <80%RH.
- LCD module should be stored in the room without acid, alkali and harmful gas.
- Avoid dropping & violent shocking during transportation, and no excessive pressure press, moisture and sunlight.
- LCD module can be easily damaged by static electricity. Please maintain an optimum anti-static working environment to protect the LCD module. (eg. ground the soldering irons properly)
- Be sure to ground the body when handling LCD module.
- Only hold LCD module by its sides. Never hold LCD module by applying force on the heat seal or TAB.
- When soldering, control the temperature and duration avoid damaging the backlight guide or diffuser which might degrade the display result such as uneven display.
- Never let LCD module contact with corrosive liquids, which might cause damage to the backlight guide or the electric circuit of LCD module.
- Only clean LCD with a soft dry cloth, Isopropyl Alcohol or Ethyl Alcohol. Other solvents (e.g. water) may damage the LCD.
- Never add force to components of LCD module. It may cause invisible damage or degrade the module's reliability.
- When mounting LCD module, please make sure it is free from twisting, warping and bending.
- Do not add excessive force on surface of LCD, which may cause the display color change abnormally.
- LCD panel is made with glass. Any mechanical shock (e.g. dropping

nd - 请在液晶显示模块与外壳之间保留足够的空间(可使 el; 用衬垫),以缓冲外力对液晶显示模块的损坏或因受 力不均而产生的显示不匀等异常现象。

故应采用不透光的外壳。

7. 液晶显示模块设计和使用须知

为对比度可调。

请注意 VO, VCOM 的设定, 以确保液晶显示模块在不

同的使用温度下以及在不同的视角和位置观察模块显

示,均能达到最佳对比度,请务必将应用电路上设置

请注意液晶显示模块的显示品质判定是指在正常对比

度下以及视窗(V.A)范围内进行的,非正常对比度下

请勿在没有接通电源的条件下,给液晶显示模块输送

请尽可能缩短信号线的连接,以避免对液晶显示模块

集成电路因 IC 芯片(如 TAB 或 COG) 对紫外线极为敏

感,强光环境下可能会引起液晶显示模块功能失效,

液晶可能会出现非预期的显示不良,应注意区分。 请勿在最大额定值以外使用液晶显示模块。

- 避免液晶显示屏在某一画面下长时间点亮,否则有出现残影的风险;请通过软件每隔一段时间改变一次画面。
 - 液晶显示模块的可靠性可能因温度冲击而降低。
 - 请勿在阳光直射、高湿、高温或低温下储存和使用液 晶显示模块,这将造成液晶显示模块的损坏或失效。
 - 请勿在极限环境(最大/最小存储/工作温度)下使用或 放置液晶显示模块超过 48 小时以上。
- 液晶显示模块建议存储条件为: 0 C~40 C <80%RH。
- 请勿让液晶显示模块存储于带有 酸性,碱性,有害 气体环境之中。
- 在运输过程中,请勿让液晶显示模块跌落与猛烈震动,同时避免异常挤压,高湿度,与阳光照射.
- 液晶显示模块极易受静电损坏,请务必保证液晶显示 模块在防静电的工作环境中使用或保存。(如: 烙铁 正确接地,等)
- 拿取液晶显示模块时需注意操作人员的接地情况。
- 请手持液晶显示模块的边沿取放模块,防止热压纸或 TAB 部位受力。
 - 焊接液晶模块时,请注意控制烙铁的温度、焊接时 间,以免烫坏导光板或偏光片,导致显示不匀等不良 现象发生。
- 请勿使用洗板水等腐蚀性液体接触液晶模块,以免腐 蚀导光板或模块电路。
- 仅可使用柔软的干布,异丙醇或乙醇清洁液晶屏表面,其他任何溶剂(如:水)都有可能损坏液晶模块。
 请勿格压液晶晶示模块上的示器件,以避免产生潜在
- 请勿挤压液晶显示模块上的元器件,以避免产生潜在 的损坏或失效而影响产品可靠性。
- 装配液晶显示模块时,请务必注意避免液晶显示模块 的扭曲或变形。
- 请勿挤压液晶显示屏表面,这将导致显示颜色的异 常。
- 液晶屏由玻璃制作而成,任何机械碰撞(如从高处跌

from high place) will damage the LCD module.

落)均有可能损坏液晶显示模块。

Protective film is attached on LCD screen. Be careful when peeling 液晶屏表面带有保护膜,揭除保护膜时需要注意可能 产生的静电。 off this protective film, since static electricity may be generated. Polarizer on LCD gets scratched easily. If possible, do not remove 因液晶显示屏表面的偏光片极易划伤,安装完成之前 LCD protective film until the last step of installation. 请尽量不要揭下保护膜。 请缓慢揭除保护膜,在此过程中液晶显示屏上可能会 When peeling off protective film from LCD, static charge may cause abnormal display pattern. The symptom is normal, and it will turn 产生静电线,此为正常情况,可在短时间内消失。 back to normal in a short while. LCD panel has sharp edges, please handle with care. _ 请注意避免被液晶显示屏的边缘割伤。 Never attempt to disassemble or rework LCD module. _ 请不要试图拆卸或改造液晶显示模块。 -当液晶显示屏出现破裂,内部液晶液体可能流出;相 If display panel is damaged and liquid crystal substance leaks out, be sure not to get any in your mouth, if the substance comes into 关液体不可吞吃,绝对不可接触嘴巴,如接触到皮肤 contact with your skin or clothes promptly wash it off using soap and 或衣服,请使用肥皂与清水彻底清洗. water. **CTP Mounting Instructions** 8. 电容触摸屏安装指导 8. 8.1 面框安装(附图1) 8.1 Bezel Mounting (Figure 1) 客户面框窗口应大于 CTP 动作区域, 各边离动作区应 The bezel window should be bigger than the CTP active area. It ≥0.5mm. should be≥0.5mm each side. 面框与 CTP 面板间应垫有胶垫,其最终间隙约为 Gasket should be installed between the bezel and the CTP surface. 0.5~1.0mm. The final gap should be about 0.5~1.0mm. 建议必要时在背面提供附加支架(例如无安装结构的 It is recommended to provide an additional support bracket for 薄型 TFT 模块), 应仅利用适当支撑以保持模块位置. backside support when necessary (e.g. slim type TFT module without mounding structure). They should only provide appropriate support and keep the module in place. 安装结构应具有足够的强度,以防止外部不均匀力或 The mounting structure should be strong enough to prevent external 扭曲力作用到模块上. uneven force or twist act onto the module. Bezel Gasket CTP Cover Lens CTP Sensor TFT (+PCBA) Mounting Bracket (or Module's Holes) Figure 1 8.2 Surface Mounting (Figure 2) 8.2 嵌入安装(附图 2) As the CTP assembling on the countersink area with double side 客户面框应具有使用双面胶粘贴 CTP 的结构沉台面, 其粘贴面要求平整且洁净无污以保证粘贴牢靠. adhesive The countersink area should be flat and clean to ensure the double side adhesive installation result. The Bezel is recommend to keep a gap (≥ 0.3 mm each side) 考虑到制作误差,建议面框与 CTP 盖板之间四周留有 around the cover lens for tolerance. ≥0.3mm 间隙. It is recommended to provide an additional support bracket with 建议必要时在背面提供垫有胶垫附加支架(例如无安 装结构的 TFT 模块),应仅利用适当支撑以保持模块 gasket for backside support when necessary (e.g. TFT module without mounding structure). They should only provide appropriate 位置. support and keep the module in place. The mounting structure should be strong enough to prevent external 安装结构应具有足够的强度,以防止外部不均匀力或 uneven force or twist act onto the module 扭曲力作用到模块上。









9. <u>RTP Mounting Instructions</u>

- It should bezel touching the RTP Active Area (A.A.) to prevent abnormal touch. It should left gab D=0.2~0.3mm in between. (Figure 4)
- Outer bezel design should take care about the area outside the A.A. Those areas contain circuit wires which is having different thickness. Touching those areas could de-form the ITO film. As a result bezel the ITO film be damaged and shorten its lifetime. It is suggested to protect those areas with gasket (between the bezel and RTP). The suggested figures are B≥0.50mm; C≥0.50mm. (Figure 4)
- The bezel side wall should keep space E= 0.2 ~ 0.3mm from the RTP. (Figure 4)

9. 电阻触摸屏安装指导

- 为避免面框直接压在动作区(A. A.)上造成误动作,面
 框与电阻触摸屏(RTP)之间应留有一定的空隙
 D=0.2^{~0}.3mm之间.(附图 4)
- 设计面框时,要注意用面框保护触摸屏四周的非保证 操作区域,因为布线区域在此处形成一台阶,在此区 域附近操作时 ITO Film 变形较大,容易导致 ITO 损 坏而降低寿命。为保护 RTP 和避免误操作,在 RTP 与 面框之间垫缓冲物(Gasket),我们建议设计面框应 覆盖动作区的边缘,面框边缘到 V.A.区的距离 B≥0.50mm;垫圈内边缘到 V.A.区的距离 C≥0.50mm. (附图 4)
- · 在设计面框与 RTP 组装时,应考虑到面框内侧与 RTP 外侧的间距 E≥0.2mm. (附图 4)



Warranty

This product has been manufactured to our company's specifications as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we cannot take responsibility if the product is used in medical devices, nuclear power control equipment, aerospace equipment, fire and security systems, or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required. If the product is to be used in any of the above applications, we will need to enter into a separate product liability agreement.

- We cannot accept responsibility for any defect, which may arise form additional manufacturing of the product (including disassembly and reassembly), after product delivery.
- We cannot accept responsibility for any defect, which may arise after the application of strong external force to the product.
- We cannot accept responsibility for any defect, which may arise due to the application of static electricity after the product has passed our company's acceptance inspection procedures.
- When the product is in CCFL models, CCFL service life and brightness will vary according to the performance of the inverter used, leaks, etc. We cannot accept responsibility for product performance, reliability, or defect, which may arise.
- We cannot accept responsibility for intellectual property of a third part, which may arise through the application of our product to our assembly with exception to those issues relating directly to the structure or method of manufacturing of our product.

